



Dart Aerospace Ltd.
1270 Aberdeen St
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Canada

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RBEA62310
Job Sheet 188421



Part No: RBEA62310

Job Qty: 2 pcs

Part Name: AS350/355 Engine Strut



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 1/9/19

Job Tracking No:

Due Date: 5/30/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBEA62310 Rev 1A IPP Rev A 18.01.16 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Small Fab - 1	2 pcs	5/30/19		0.00	2.00	Small Fab - 1		MCC
							Small Fab - 2		
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
120	QC 5	2 pcs	5/30/19		0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 38		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		
							QC 5 - 9		
							QC 5 - 50		
							QC 5 - 30		
130	Packaging 3-1 - Stock - B4B	2 pcs	5/30/19		0.00	0.00	Packaging 3 - 1 - B4B		DAS 40 9-89
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		
							Packaging 3 - 6 - B4B		



Container No: S194797



Part: RBEA62310

Job No: 188421

Serial No/Batch: S194797

Revision: 1A

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Date: 06/28/19

				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - SA	2 pcs	5/30/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	70
Part Op 110 - 1-Cut -07 and -015 to fit as per note 1 2-Stick -07 to -01 3-Stick -015 to -09 4-Discard -17 turnbuckle hooks 5- Descriptions: Assemble as per DWG. Sheet 1 120 - (QC5- Inspect part completeness to step on W/O) 130 - (Identify as per dwg & Stock Location: _____) 140 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
30125T403	Turn Buckle Body	2 pcs (1 ea)	110-Small Fab - 1	514 5139	
8997K11	Cushion w/Adhesive Back 60A durometer	.1100 sf (.055 ea)	110-Small Fab - 1	505 682 44	
RBEA62310-01	Top Weldment	2 pcs (1 ea)	110-Small Fab - 1	518 9915	
RBEA62310-09	Bottom Weldment	2 pcs (1 ea)	110-Small Fab - 1	518 01067	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-Small Fab - 1	30125T403	2	21	0	
	8997K11	0	5	0	
	RBEA62310-01	2	4	0	
	RBEA62310-09	2	22	0	
Part Specifications					
Specifications could not be found.					